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标准产品

Standard products

| 规格 Specifications | 公差Tol.(mm) | | | 精坯Grounds |
|----------------------|------------|---------|---------|-----------|
| | 毛坯 Blanks | | | |
| | T | L | W | |
| 1×100×100 | +0.5~+1.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 2×100×100 | +0.5~+1.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 4×100×100 | +0.5~+1.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 5×100×100 | +0.5~+1.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 6×100×100 | +0.5~+1.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 8×100×100 | +0.5~+1.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 10×100×100 | +0.5~+1.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 15×100×100 | +1.0~2.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 20×100×100 | +1.0~2.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 26×100×100 | +1.0~2.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 30×100×100 | +1.0~2.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 40×100×100 | +1.0~2.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 50×100×100 | +1.0~2.5 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 60×100×100 | +1.0~+3.0 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 70×100×100 | +1.0~+3.0 | +0~+2.0 | +0~+2.0 | ±0.01 |
| 75×100×100 | +1.0~+3.0 | +0~+2.0 | +0~+2.0 | ±0.01 |

非标准产品

Non standard products

| 规格 Specifications | 公差Tol.(mm) | | | 精坯Grounds |
|-----------------------|---|---------|---------|-----------|
| | 毛坯 Blanks | | | |
| | T | L | W | |
| H (5.0~45) ×100×50 | 参照上表公差 Tolerances as per standard products | ±0~+2.0 | ±0~+2.0 | ±0.01 |
| H (5.0~45) ×120×120 | | ±0~+3.0 | ±0~+3.0 | ±0.01 |
| H (5.0~60) ×150×150 | | ±0~+4.0 | ±0~+4.0 | ±0.01 |
| H (5.0~75) ×180×180 | | ±0~+5.0 | ±0~+5.0 | ±0.02 |
| H (5.0~65) ×200×200 | | ±0~+5.0 | ±0~+5.0 | ±0.02 |

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| 材质名称 (Grade) | WC (%) | CO (%) | 晶粒度 Grain size (μm) | 比重 Density (g/cm^3) ± 0.1 | 硬度 Hardness (HRA) ± 0.5 | 抗折力 TRS (kgf/mm^2) |
|-----------------|-----------|-----------|--|---|-----------------------------------|--|
| HG2 | 94 | 6 | 1.2 | 14.95 | 91.3 | >280 |
| HG3 | 92 | 8 | 1.2 | 14.75 | 90.5 | >280 |
| HG4 | 90 | 10 | 1.2 | 14.50 | 90.0 | >280 |
| HG5 | 88 | 12 | 1.2 | 14.30 | 89.0 | >280 |
| HG6 | 85.5 | 14.5 | 2.0 | 14.00 | 86.5 | >300 |
| HG7 | 83.4 | 16.6 | 1.6 | 13.75 | 85.5 | >280 |
| H12S | 88 | 12 | 0.6 | 14.25 | 91.5 | >350 |
| HGF20 | 88.5 | 11.5 | 0.8 | 14.25 | 91.0 | >320 |
| HGF25 | 87 | 13 | 1.0 | 14.10 | 90.0 | >320 |
| HGF30 | 85 | 15 | 1.0 | 13.90 | 89.0 | >320 |
| HD9 | 78 | 22 | 2.0 | 13.05 | 82.5 | >280 |
| HD11 | 79 | 21 | 1.6 | 13.45 | 84.5 | >280 |
| HD12 | 76 | 24 | 2.0 | 13.15 | 83.0 | >280 |

