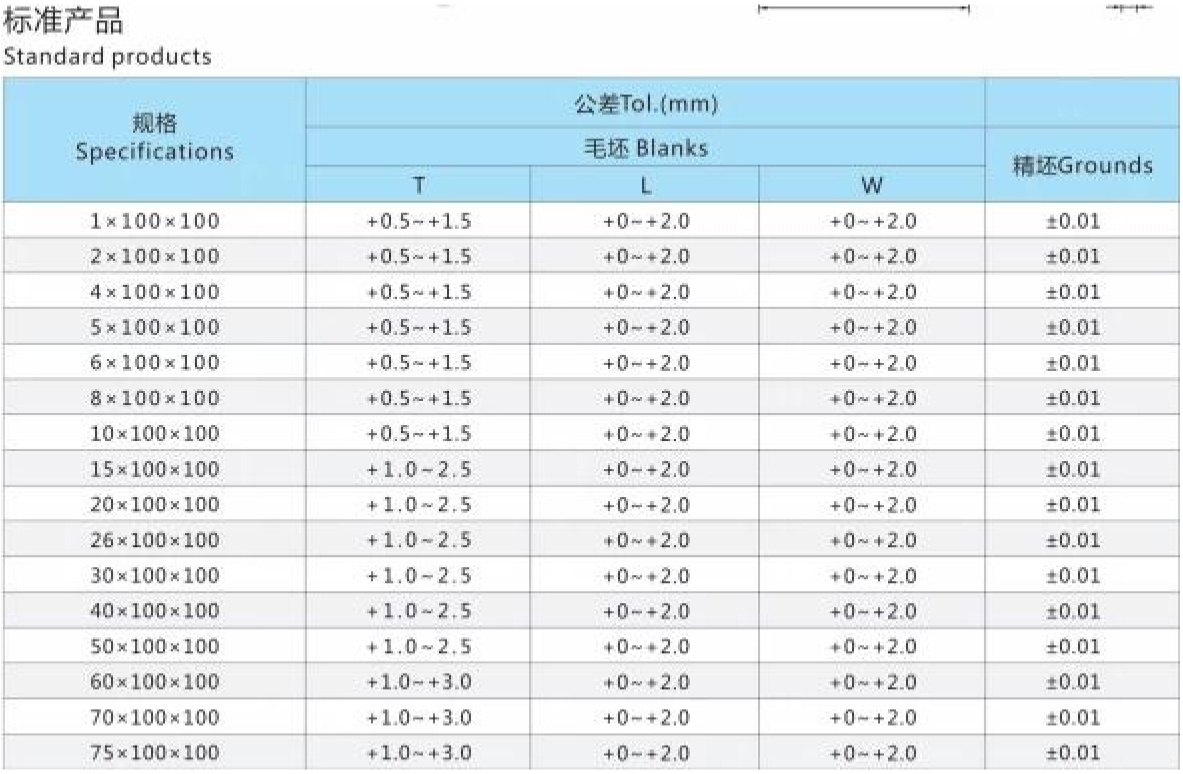
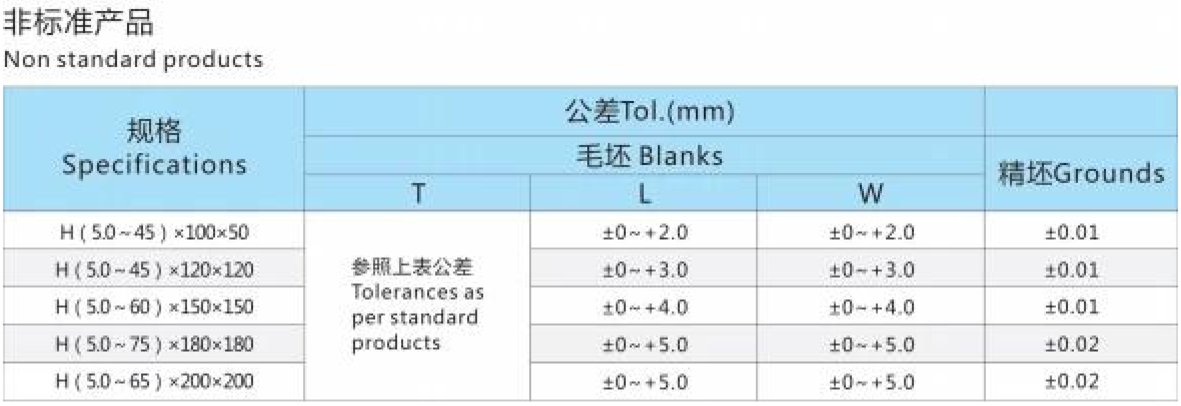
海盛硬质合金板/坯的长*宽通常尺寸为200 * 200mm。150mm * 150mm, 105 * 105m, 100 * 100mm。普通高度从.0.5~75mm。

或根据客户要求定制尺寸!



标准产品
Standard products

规格 Specifications	公差Tol.(mm)			
	毛坯 Blanks			精坯Grounds
	T	L	W	
1×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
2×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
4×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
5×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
6×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
8×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
10×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
15×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
20×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
26×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
30×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
40×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
50×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
60×100×100	+1.0~+3.0	+0~+2.0	+0~+2.0	±0.01
70×100×100	+1.0~+3.0	+0~+2.0	+0~+2.0	±0.01
75×100×100	+1.0~+3.0	+0~+2.0	+0~+2.0	±0.01



非标准产品
Non standard products

规格 Specifications	公差Tol.(mm)			
	毛坯 Blanks			精坯Grounds
	T	L	W	
H (5.0~45) ×100×50	参照上表公差 Tolerances as per standard products	±0~+2.0	±0~+2.0	±0.01
H (5.0~45) ×120×120		±0~+3.0	±0~+3.0	±0.01
H (5.0~60) ×150×150		±0~+4.0	±0~+4.0	±0.01
H (5.0~75) ×180×180		±0~+5.0	±0~+5.0	±0.02
H (5.0~65) ×200×200		±0~+5.0	±0~+5.0	±0.02

年级 建议

材质名称 (Grade)	WC (%)	CO (%)	晶粒度 Grain size (um)	比重 Density (g/cm^3) ±0.1	硬度 Hardness (HRA) ±0.5	抗折力 TRS (kgf/mm^2)
HG2	94	6	1.2	14.95	91.3	>280
HG3	92	8	1.2	14.75	90.5	>280
HG4	90	10	1.2	14.50	90.0	>280
HG5	88	12	1.2	14.30	89.0	>280
HG6	85.5	14.5	2.0	14.00	86.5	>300
HG7	83.4	16.6	1.6	13.75	85.5	>280
H12S	88	12	0.6	14.25	91.5	>350
HGF20	88.5	11.5	0.8	14.25	91.0	>320
HGF25	87	13	1.0	14.10	90.0	>320
HGF30	85	15	1.0	13.90	89.0	>320
HD9	78	22	2.0	13.05	82.5	>280
HD11	79	21	1.6	13.45	84.5	>280
HD12	76	24	2.0	13.15	83.0	>280