Ganzhou Grand Sea carburo cementado Co. Ltd es la subsidiaria de propiedad total de Ganzhou Gran Sea GroupcualesSino-extranjera empresa con inversión de Kyocera Corporation.

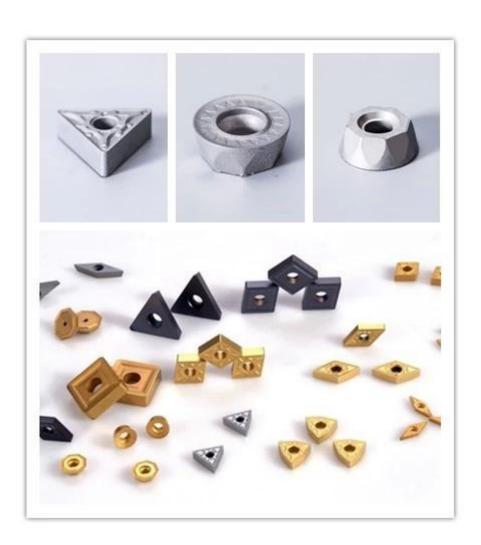
ahora carburoinsertarproyecto es el proyecto de desarrollo clave de lagrandiosoMarCemenetedCarburo, GrandiosoMar dispone de 5 prensas eléctricos importados de Japón,Producecarburoinsertar2millónpormes.

NuestroVentaja

- 1. 100% de carburo de tungsteno materia prima.
- 2. I + D y la capacidad de producción para mantenerse al día con las tendencias del mercado.
- 3. Capacidad de soporte técnico para resolver soluciones de procesamiento para los clientes en todos los aspectos.
- 4. Existencia adecuada para garantizar la entrega rápida.
- 5. Somos el proveedor al por mayor y que puede personalizado las plaquitas de metal duro para usted.

El recommandation Garde:

Calificación	baño %	CO %	Tamaño de grano (Um)	Densidad $(G / cm^3) \pm 0.1$	Dureza (HRA) ± 0,5	TRS (Kgf / mm²)
H10F	90	10	0.8	14.40	91.8	> 350
H11F	87	12	0.3	14.50	91.4	> 350
H12A	88	22	1.2	14.20	90.5	> 350





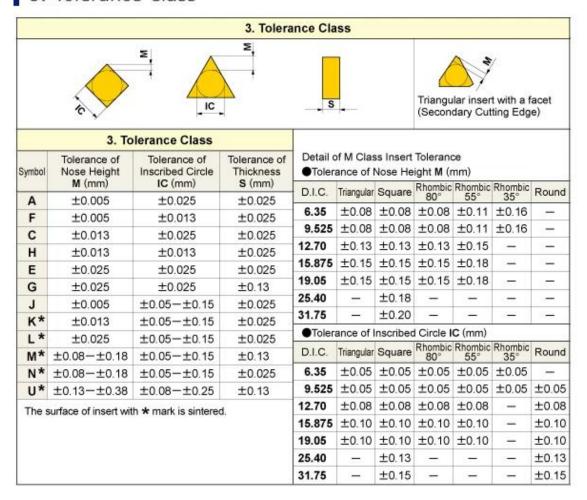
1. Insert Shape

	1. Insert Shape	
Symbol	Insert Shape	
Н	Hexagonal	
0	Octagonal	
Р	Pentagonal	
S	Square	
Т	Triangular	
С	Rhombic 80°	
D	Rhombic 55°	
E	Rhombic 75°	
F	Rhombic 50°	
М	Rhombic 86°	
V	Rhombic 35°	
w	Trigon	
L	Rectangular	
Α	Parallelogram 85°	
В	Parallelogram 82°	
к	Parallelogram 55°	
R	Round	0
X	Special Design	0

2. Relief Angle

	2. Relief	Angle
ymbol	Normal	Clearance
Α	3°	V
В	5°	V
С	7°	V
D	15°	V
E	20°	V
F	25°	V
G	30°	V
N	0°	L.
Р	11°	V
0	Other Re	lief Angle

3. Tolerance Class



4. Chipbreaker and Clamping System

			4.	Chipbreaker a	ind CI	amping S	System		
				Me	etric				
Symbol	Hole	Hole Configuration	Chip Breaker	Figure	Symbol	Hole	Hole Configuration	Chip Breaker	Figure
w	With Hole	Cylindrical Hole	No		Α	With Hole	Cylindrical Hole	No	
Т	With Hole	One Countersink (40-60°)	One Sided		М	With Hole	Cylindrical Hole	Single Sided	
Q	With Hole	Cylindrical Hole	No		G	With Hole	Cylindrical Hole	Double Sided	
U	With Hole	Double Countersink (40—60°)	Double Sided		N	Without Hole	m s	No	
В	With Hole	Cylindrical Hole	No		R	Without Hole		Single Sided	
н	With Hole	One Countersink (70-90°)	One Sided		F	Without Hole	5-0	Double Sided	
С	With Hole	Cylindrical Hole	No		х		-	-	Special Design
J	With Hole	Double Countersink (70—90°)	Double Sided						

5. Insert Size

6. Insert Thickness

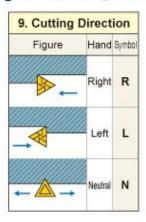
	5. Insert Size			6. Insert Thickness					
			Symbol				Diameter of	A 400 M 400	
R	<u>@</u>	V	D	(C)	5	A	Inscribed Circle (mm)		
	02		04	03	03	06	3.97		. \
	L3	08	05	04	04	08	4.76	*Thickness is from	n the bottom of the inser
	03	09	06	05	05	09	5.56	to the top of the	cutting edge.
06							6.00	Symbol	Thickness (mm)
	04	11	07	06	06	11	6.35		4.00
	05	13	09	08	07	13	7.94	S1	1.39
80							8.00	01	1.59
09	06	16	11	09	09	16	9.525	T0	1.79
10							10.00	100000	1 1100
12							12.00	02	2.38
12	08	22	15	12	12	22	12.70	T2	2.78
15	10		19	16	15	27	15.875	03	2.10
16							16.00	03	3.18
19	13		23	19	19	33	19.05	T3	3.97
20							20.00	04	4.76
			27	22	22	38	22.225	(7.3)	15451075
25							25.00	06	6.35
25			31	25	25	44	25.40	07	7.94
31			38	32	31	54	31.75	090919	0.50
32							32.00	09	9.52

7. Insert Corner Configuration 8. Cutting Edge Condition

7. Insert Corn	nsert Corner Configuration				
Symbol	Corner Radius (mm)				
00	Sharp Nose				
V3	0.03				
V5	0.05				
01	0.1				
02	0.2				
04	0.4				
08	0.8				
12	1.2				
16	1.6				
20	2.0				
24	2.4				
28	2.8				
32	3.2				
00 : Inch M0 : Metric	Round Insert				

Figure	Cutting Edge	Symbo
	Sharp Cutting Edges	F
	Round Cutting Edges	E
	Chamfered Cutting Edges	т
	Chamfered and Rounded Cutting Edges	s

9. Cutting Direction



10. Chip Breaker

LP	MP	RP
		A
LM	MM	RM
LK	MK	RK
0	<u> </u>	0
LS	MS	RS
0	0	9
FP	LP	MP
MA	sw	MW
06		
HZ	нх	HV