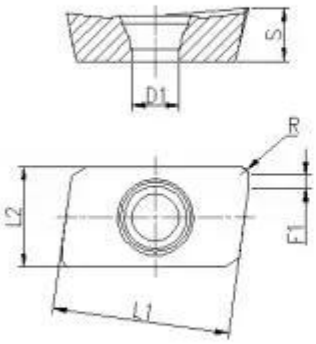
Il carburante cementato Grand Sea produce principalmente la punta dell'inserto in carburo, ha 5 macchine da pressatura importata, con capacità di 20.000.000 di pezzi all'anno.

Il nostro vantaggio:
1) 100% nuovi materiali
2) alta qualità e miglior prezzo
3) usura resistente
4) completamente fornito
5) Servizio OEM

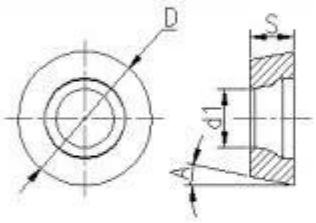
La raccomandazione di Garde:

Grado	wc %	Co %	Dimensione del grano (um)	Densità (G/cm^3) ± 0,1	Durezza (HRA) ± 0,5	Trs (KGF/mm^2)
H10f	90	10	0.8	14.40	91.8	> 350
H11f	87	12	0.3	14.50	91.4	> 350
H12A	88	22	1.2	14.20	90.5	> 350

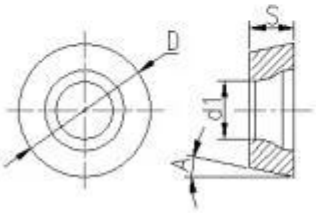
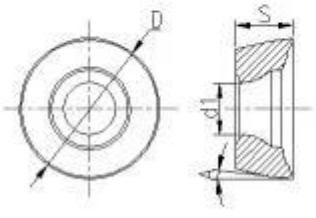
AP*

形状(SHAPE)	型号(MODEL)	尺寸（MEASURE）					
		L1	L2	S	F1	D1	R
	APMT1135PDER-H2-1	10.9	6.2	3.65	1.21	2.8	0.8
	APMT1604PDER-H2-1	16.3	9.25	4.91	1.24	4.4	0.8
	APMT1135PDER-M2	10.8	6.2	3.65	1.08	2.8	0.8
	APMT160408PDER-M2	16.3	9.25	4.86	1.39	4.4	0.8
	APMT1135PDER-DP	10.9	6.2	3.58	1.18	2.8	0.8
	APMT1605PDER-DP	16.1	9.3	5.35	1.54	4.4	0.8

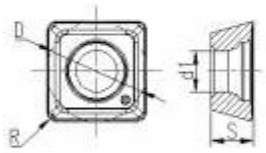
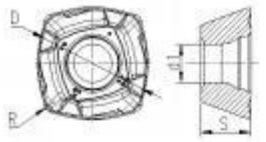
RP*

形状(SHAPE)	型号(MODEL)	尺寸（MEASURE）		
		L1	L2	S
 RP：A=11°	RPMT08T2MO-JS	8.0	2.8	3.2
	RPMW0802MO	8.0	2.6	3.4
	RPEW1003MO	10.0	3.3	4.4
	RPEW1003MO-TC	10.0	3.3	4.4
	RPMT10T3M0E-JS	10.0	4.1	4.6
	RPMW1003-ORG	10.0	3.3	4.4
	RPMW10T3M0	10.0	4.2	4.4
	RPMT1204MD-CQ	12.0	4.86	4.4
	RPMT1204M0E-JS	12.0	4.86	4.4
	RPMW1204-ST14	12.0	4.86	4.4

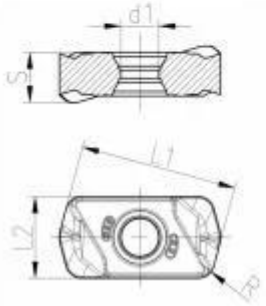
RD**

形状(SHAPE)	型号(MODEL)	尺寸（MEASURE）		
		D	S	d1
 RD：A=15°	RDMT10T3MO	10.0	4.1	3.2
	RDMT10T3MO-TK	10.0	4.1	3.4
	RDMW1003M0	10.0	3.3	4.4
	RDMT10T3MOTN	10.0	4.1	4.4
	RDMT1204M0TN	12.0	4.9	4.6
	RDKT1204M0W	12.0	4.9	4.4
	RDKT1605M0	16.0	5.7	4.4
RC**				
 RC：A=7°	RCKT10T3MO	10.0	4.1	4.4
	RCKT1204MO	12.0	4.86	4.4
	RCKT1204MO-JSTK	12.0	4.86	4.4
	RCMT1606MOTN	16.0	6.5	4.5

SDMT*

形状(SHAPE)	型号(MODEL)	尺寸（MEASURE）			
		L1	L2	S	R
	SDMT09T308-CM	9.53	3.9	4.0	0.8
	SDMT09T311-CM	9.53	3.9	4.0	1.1
	SDMT09T315-CM	9.53	3.9	4.0	1.5
	SDMT09T320-CM	9.53	3.9	4.0	2.0
	SDMT120512	12.7	4.4	5.65	1.2
	SDMT150512	12.7	4.4	5.65	1.2

LN*

形状(SHAPE)	型号(MODEL)	尺寸（MEASURE）				
		L1	L2	d1	S	R
	LNMU0303R-LG	11.6	6	2.8	3.65	1.2

PRODUCTION WORKFLOW CHART

RAW MATERIAL

MIXING & GRINDING

AIR DRY

MOLDING

INSPECTION

SINTERING

METAL PROCESSING

FQC

PACKING