□□□□□□□□□□□□□□□□□□□□□□□□□□

Grand Sea Semented Carbide□□□□/□□□□Lengh * Wide□□□□□□□□□□200 * 200mm□□□150mm * 150mm□105×105m□100×100mm□.0.5~75mm□□□□□□□□□□□

□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□

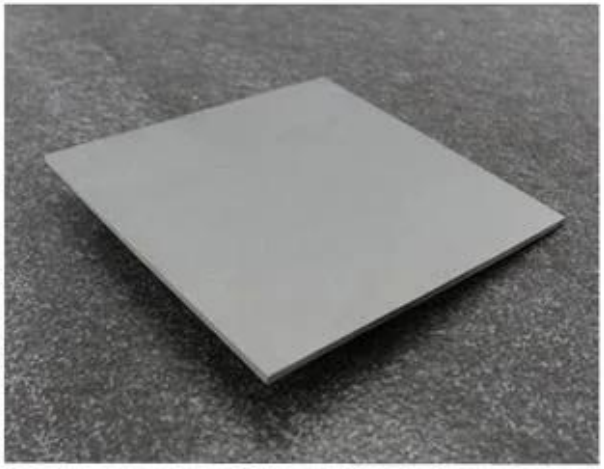
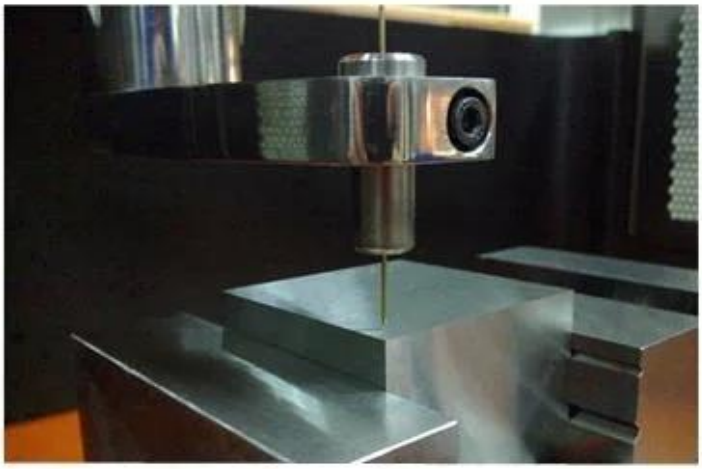
□□□□

□□□□	□□□□	□□□□	□□□□□□□□□□	□□□□	□□□□	tr tr □kgf /mm²□
HG3	92.	8.	1.2	14.75	90.5	> 280
HG5	88	12	1.2	14.30	89.0	> 280
H12S.	88	12	0.6	14.25	91.0	> 320.
HGF20	88.5	11.5	0.8	14.25	91.0	> 320.
HGF30	85	15.	1.0	13.90	89.0	> 320.
HD9	78	22.	2.0	13.05	82.5	> 280
HD12	76	24.	2.0	13.15	83.0	> 280
HD15	71.	29.	2.0	13.15	83.0	> 280
HD16	73	27.	1.2	12.8	83.0	> 280

标准产品
Standard products

规格 Specifications	公差Tol.(mm) 毛坯 Blanks			精坯Grounds
	T	L	W	
1×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
2×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
4×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
5×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
6×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
8×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
10×100×100	+0.5~+1.5	+0~+2.0	+0~+2.0	±0.01
15×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
20×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
26×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
30×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
40×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
50×100×100	+1.0~2.5	+0~+2.0	+0~+2.0	±0.01
60×100×100	+1.0~+3.0	+0~+2.0	+0~+2.0	±0.01
70×100×100	+1.0~+3.0	+0~+2.0	+0~+2.0	±0.01
75×100×100	+1.0~+3.0	+0~+2.0	+0~+2.0	±0.01

非标准产品
Non standard products

规格 Specifications	公差Tol.(mm) 毛坯 Blanks			精坯Grounds
	T	L	W	
H (5.0 ~ 45) ×100×50	参照上表公差 Tolerances as per standard products	±0~+2.0	±0~+2.0	±0.01
H (5.0 ~ 45) ×120×120		±0~+3.0	±0~+3.0	±0.01
H (5.0 ~ 60) ×150×150		±0~+4.0	±0~+4.0	±0.01
H (5.0 ~ 75) ×180×180		±0~+5.0	±0~+5.0	±0.02
H (5.0 ~ 65) ×200×200		±0~+5.0	±0~+5.0	±0.02

□□□□□□□□□