

Grand Sea Cemented Carbide tools for Mining and construction have high wear resistance and impact toughness. It has a variety of full-size tooth shapes, including spherical, tapered, elastic, wedge , side wedge, flat head, saw teeth, coal cutting teeth, bit center, etc.

Grand Sea adopt foreign grinding technology, the precision of cylindrical grinding and surface grinding is leading domestically.

We can supply three states: rough, rough grinding and fine grinding.

Grade Recommendation:

材质名称 (Grade)	WC (%)	CO (%)	晶粒度 Grain size (um)	比重 Density (g/cm ³) ±0.1	硬度 Hardness (HRA) ±0.5	抗折力 TRS (kgf/mm)
HE10	94	6	1.6	14.95	90.4	>300
HE15	94	6	2.0	14.95	89.6	>280
HE16	94	6	4.0	14.95	88.2	>270
HE20	92	8	4.0	14.75	87.8	>270
HE30	91	9	4.0	14.65	87.5	>260
HE35	89	11	4.0	14.40	86.8	>250
HE36	88	12	2.0	14.30	87.0	>280
HE40	87	13	4.0	14.20	85.5	>240
HE50	85	15	4.0	14.05	85.0	>230