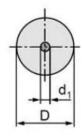
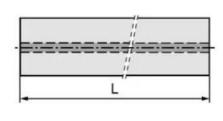
Carbide Rods with Coolant holes; Carbide rods with central coolant hole; Carbide rods with two straight coolant holes; Carbide rods with two helical coolant holes,

材质名称	wc	со	晶粒度	比重	硬度	抗折力
			Grain size	Density	Hardness	TRS
(Grade)	(%)	(%)	(um)	(g/cm³)±0.1	(HRA)±0.5	(kgf/mm²)
H10F	90	10	0.8	14.4	91.8	>350

Rods with Central Coolant Hole



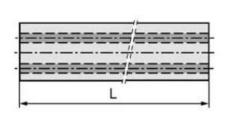




Rods with Two Straight Coolant Holes

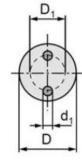


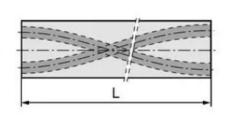




Rods with 2 Helical Coolant Holes







双直孔圆棒

Rods with Two Straight Coolant Holes







规格 type	外径(D)	内孔 (d)	孔距(TK)	长度(L)
Φ4×2Φ0.5-1.6×330	4	0.5	1.6	330
Φ5×2Φ0.6-2.1×330	5	0.6	2.1	330
Φ6×2Φ1.0-2.4×330	6	1.0	2.4	330
Φ6×2Φ0.9-2.6×330	6	0.9	2.6	330
Φ6×2Φ0.9-3.0×330	6	0.9	3.0	330
Φ7×2Φ0.9-3.0×330	7	0.9	3.0	330
Ф8×2Ф0.8-2.6×330	8	0.8	2.6	330
Ф8×2Ф1.0-2.6×330	8	1.0	2.6	330
Φ9×2Φ0.9-2.0×330	9	0.9	2.0	330
Φ10×2Φ1.0-2.5×330	10	1.0	2.5	330
Φ11×2Φ1.2-3.5×330	11	1.2	3.5	330
Φ12×2Φ1.2-3.5×330	12	1.2	3.5	330
Φ 12 × 2Φ 1.8-5.0 × 330	12	1.8	5.0	330
Φ 12 × 2Φ 1.8-5.8 × 330	12	1.8	5.8	330
Ф 13×2Ф 1.5-5.0×330	13	1.5	5.0	330
Φ 14 × 2Φ 1.5-5.0 × 330	14	1.5	5.0	330
Φ 14 × 2Φ 1.8-5.5× 330	14	1.8	5.5	330
Φ15×2Φ1.5-5.0×330	15	1.5	5.0	330
Φ 16 × 2Φ 1.0-5.0 × 330	16	1.0	5.0	330
Φ 16 × 2Φ 1.8-5.5 × 330	16	1.8	5.5	330
Φ18×2Φ2.0-6.0×330	18	2.0	6.0	330
Φ20×2Φ2.0-6.0×330	20	2.0	6,0	330
Ф21×2Ф2.0-6.0×330	21	2.0	6.0	330
Ф22×2Ф2.0-6.0×330	22	2.0	6.0	330
Ф23×2Ф2.0-7.5×330	23	2.0	7.5	330
Φ24×2Φ2.0-7.5×330	24	2.0	7.5	330
Ф25×2Ф2.0-7.5×330	25	2.0	7.5	330

1. 标准外径: Φ4-Φ25

2. 标准长度: 330mm, 其他长度可接受订制

Finish

• As sintered

• Ground to h6

• Diameter: 3.30 mm - 34.30 mm

• Standard length: 330 mm

• With 2 parallel or 1 central coolant hole

Application:

For the production of drilling, reaming and threading tools with internal coolant supply.									