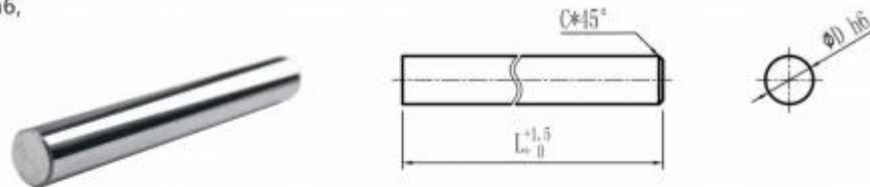


Milling cutting blanks ISO h6, chamfered one end, is mainly used for processing solid carbide end mills for metal cutting

※ Tungsten carbide Short rods diameter from 3mm-25mm, common length 45mm, 50mm, 60mm, 70mm, 75mm, 80mm, 90mm, 100mm, 125mm, 140mm, 180mm

### 精磨短棒h6带倒角

Milling cutting blanks ISO h6, chamfered one end



规格/Type	尺寸/Dimension		
	直径	长度	倒角
	ØD(mm)	L(mm)	C(mm)
Ø 3 * 50	3.0	50	0.4
Ø 3 * 100	3.0	100	0.4
Ø 3 * 150	3.0	150	0.4
Ø 4 * 45	4.0	45	0.4
Ø 4 * 50	4.0	50	0.4
Ø 4 * 150	4.0	150	0.4
Ø 5 * 50	5.0	50	0.5
Ø 5 * 100	5.0	100	0.5
Ø 5 * 150	5.0	150	0.5
Ø 6 * 50	6.0	50	0.5
Ø 6 * 60	6.0	60	0.5
Ø 6 * 70	6.0	70	0.5
Ø 7 * 45	7.0	45	0.6
Ø 7 * 60	7.0	60	0.6
Ø 8 * 45	8.0	45	0.6
Ø 8 * 60	8.0	60	0.6
Ø 8 * 70	8.0	70	0.6
Ø 8 * 100	8.0	100	0.6
Ø 10 * 70	10.0	70	0.6
Ø 10 * 80	10.0	80	0.6
Ø 10 * 90	10.0	90	0.6
Ø 10 * 100	10.0	100	0.6
Ø 12 * 75	12.0	75	0.8
Ø 12 * 90	12.0	90	0.8
Ø 12 * 100	12.0	100	0.8
Ø 14 * 75	14.0	75	0.8
Ø 16 * 100	16.0	100	0.8
Ø 16 * 125	16.0	125	0.8
Ø 25 * 100	25.0	100	1.0
Ø 25 * 140	25.0	140	1.0
Ø 25 * 180	25.0	180	1.0

**Grade Recommendation:**

材质名称 (Grade)	WC (%)	CO (%)	晶粒度 Grain size ( $\mu\text{m}$ )	比重 Density ( $\text{g}/\text{cm}^3$ ) $\pm 0.1$	硬度 Hardness (HRA) $\pm 0.5$	断裂韧性 KIC ( $\text{MNm}^{-3/2}$ )	抗折力 TRS ( $\text{kgf}/\text{mm}^2$ )
H09U	91	9	0.3	14.5	93.7	9.2	>350
H12U-T	88	12	0.3	14.2	93.0	9.6	>350
H06U-T	94	6	0.4	14.9	94.5	8.4	>380
H06U	94	6	0.4	14.9	94.0	8.7	>380
H08U	92	8	0.4	14.7	93.6	8.8	>380
H08U-K	92	8	0.4	14.7	93.2	9.0	>380
H12U	88	12	0.4	14.3	92.5	9.4	>350
H10S	90	10	0.6	14.4	92.1	9.9	>350
H10F	90	10	0.8	14.4	91.8	10.9	>350