

## 抗震刀杆

Boring bar

尺寸公差 Size of tolerance

| 规格<br>Specifications | 尺寸/Dimension |             |        |          |         |            |         |             |     |
|----------------------|--------------|-------------|--------|----------|---------|------------|---------|-------------|-----|
|                      | 直径           |             | 孔径     |          | 沉孔直径    |            | 长度      |             | 螺纹  |
|                      | ØD(mm)       | Tol.(mm)    | ØD(mm) | Tol.(mm) | ØD2(mm) | Tol.(mm)   | L(mm)   | Tol.(mm)    | M   |
| Ø8                   | 8.0          | +0.40~+1.00 | 2.0    | ±2.0     | 4.5     | -0.30~0.70 | 100     | +0.60~+1.20 | M4  |
| Ø10                  | 10.0         | +0.40~+1.00 | 2.5    | ±2.0     | 5.5     | -0.30~0.70 | 100~150 | +0.60~+1.20 | M5  |
| Ø12                  | 12.0         | +0.40~+1.00 | 3.0    | ±2.0     | 6.5     | -0.30~0.70 | 100~200 | +0.60~+1.20 | M6  |
| Ø15                  | 15.0         | +0.60~+1.20 | 4.2    | ±2.0     | 8.5     | -0.30~0.70 | 100~200 | +0.80~+1.50 | M8  |
| Ø15.6                | 15.6         | +0.60~+1.20 | 4.2    | ±2.0     | 8.5     | -0.30~0.70 | 150~250 | +0.80~+1.50 | M8  |
| Ø16                  | 16.0         | +0.60~+1.20 | 4.2    | ±2.0     | 8.5     | -0.30~0.70 | 100~300 | +0.80~+1.50 | M8  |
| Ø19                  | 19.0         | +0.80~+1.50 | 5.2    | ±2.0     | 10.5    | -0.30~0.70 | 150~250 | +1.00~1.80  | M10 |
| Ø20                  | 20.0         | +0.80~+1.50 | 5.2    | ±2.0     | 10.5    | -0.30~0.70 | 100~300 | +1.00~1.80  | M10 |
| Ø24                  | 24.0         | +1.00~+1.80 | 8.0    | ±3.0     | 12.5    | -0.30~0.70 | 150~300 | +1.20~+2.00 | M12 |
| Ø25                  | 25.0         | +1.00~+1.80 | 8.0    | ±3.0     | 12.5    | -0.30~0.70 | 150~300 | +1.20~+2.00 | M12 |
| Ø32                  | 32.0         | +1.20~+2.00 | 10.0   | ±3.0     | 17.0    | -0.30~0.70 | 150~400 | +1.50~2.20  | M16 |

