

Grand Sea / length \* 200 \* 200 . 150 . \* 150 ., 105 \* 105 ., 100 \* 100 . . 0.5 ~ 75 ..

标准产品  
Standard products

| 规格<br>Specifications | 公差Tol.(mm) |         |         | 精坯Grounds |
|----------------------|------------|---------|---------|-----------|
|                      | 毛坯 Blanks  |         |         |           |
|                      | T          | L       | W       |           |
| 1×100×100            | +0.5~+1.5  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 2×100×100            | +0.5~+1.5  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 4×100×100            | +0.5~+1.5  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 5×100×100            | +0.5~+1.5  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 6×100×100            | +0.5~+1.5  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 8×100×100            | +0.5~+1.5  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 10×100×100           | +0.5~+1.5  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 15×100×100           | +1.0~2.5   | +0~+2.0 | +0~+2.0 | ±0.01     |
| 20×100×100           | +1.0~2.5   | +0~+2.0 | +0~+2.0 | ±0.01     |
| 26×100×100           | +1.0~2.5   | +0~+2.0 | +0~+2.0 | ±0.01     |
| 30×100×100           | +1.0~2.5   | +0~+2.0 | +0~+2.0 | ±0.01     |
| 40×100×100           | +1.0~2.5   | +0~+2.0 | +0~+2.0 | ±0.01     |
| 50×100×100           | +1.0~2.5   | +0~+2.0 | +0~+2.0 | ±0.01     |
| 60×100×100           | +1.0~+3.0  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 70×100×100           | +1.0~+3.0  | +0~+2.0 | +0~+2.0 | ±0.01     |
| 75×100×100           | +1.0~+3.0  | +0~+2.0 | +0~+2.0 | ±0.01     |

非标准产品  
Non standard products

| 规格<br>Specifications    | 公差Tol.(mm)                                          |           |           | 精坯Grounds |
|-------------------------|-----------------------------------------------------|-----------|-----------|-----------|
|                         | 毛坯 Blanks                                           |           |           |           |
|                         | T                                                   | L         | W         |           |
| H ( 5.0 ~ 45 ) ×100×50  | 参照上表公差<br>Tolerances as<br>per standard<br>products | ±0 ~ +2.0 | ±0 ~ +2.0 | ±0.01     |
| H ( 5.0 ~ 45 ) ×120×120 |                                                     | ±0 ~ +3.0 | ±0 ~ +3.0 | ±0.01     |
| H ( 5.0 ~ 60 ) ×150×150 |                                                     | ±0 ~ +4.0 | ±0 ~ +4.0 | ±0.01     |
| H ( 5.0 ~ 75 ) ×180×180 |                                                     | ±0 ~ +5.0 | ±0 ~ +5.0 | ±0.02     |
| H ( 5.0 ~ 65 ) ×200×200 |                                                     | ±0 ~ +5.0 | ±0 ~ +5.0 | ±0.02     |

| 材质名称<br>( Grade) | WC<br>( % ) | CO<br>( % ) | 晶粒度<br>Grain size<br>( um ) | 比重<br>Density<br>( g/cm <sup>3</sup> ) ±0.1 | 硬度<br>Hardness<br>( HRA ) ±0.5 | 抗折力<br>TRS<br>( kgf/mm <sup>2</sup> ) |
|------------------|-------------|-------------|-----------------------------|---------------------------------------------|--------------------------------|---------------------------------------|
| HG2              | 94          | 6           | 1.2                         | 14.95                                       | 91.3                           | >280                                  |
| HG3              | 92          | 8           | 1.2                         | 14.75                                       | 90.5                           | >280                                  |
| HG4              | 90          | 10          | 1.2                         | 14.50                                       | 90.0                           | >280                                  |
| HG5              | 88          | 12          | 1.2                         | 14.30                                       | 89.0                           | >280                                  |
| HG6              | 85.5        | 14.5        | 2.0                         | 14.00                                       | 86.5                           | >300                                  |
| HG7              | 83.4        | 16.6        | 1.6                         | 13.75                                       | 85.5                           | >280                                  |
| H12S             | 88          | 12          | 0.6                         | 14.25                                       | 91.5                           | >350                                  |
| HGF20            | 88.5        | 11.5        | 0.8                         | 14.25                                       | 91.0                           | >320                                  |
| HGF25            | 87          | 13          | 1.0                         | 14.10                                       | 90.0                           | >320                                  |
| HGF30            | 85          | 15          | 1.0                         | 13.90                                       | 89.0                           | >320                                  |
| HD9              | 78          | 22          | 2.0                         | 13.05                                       | 82.5                           | >280                                  |
| HD11             | 79          | 21          | 1.6                         | 13.45                                       | 84.5                           | >280                                  |
| HD12             | 76          | 24          | 2.0                         | 13.15                                       | 83.0                           | >280                                  |